Oxy-Pak™

Commercial Sterilant for Aseptic Manufacturing and Packaging Equipment for Food Processing

FIRST AID
IF IN EYES: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.

IF ON SKIN OR CLOTHING: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give anything by mouth to an unconscious person.

IF INHALED: Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably by mouth-to-mouth, if possible. Call a poison control center or doctor for treatment advice.

FOR EMERGENCY MEDICAL INFORMATION IN USA OR CANADA, CALL: 1-800-328-0026.
FOR EMERGENCY MEDICAL INFORMATION WORLDWIDE, CALL: 1-651-222-5352 (IN THE USA).

Have the product container or label with you when calling a poison control center or doctor, or going for treatment.

NOTE TO PHYSICIAN:
Probable mucosal damage may contraindicate the use of gastric lavage.

PHYSICAL AND CHEMICAL HAZARDS:
Strong oxidizing agent. Corrosive. Contact with combustibles may cause fire. Contamination may cause rapid decomposition and generation of large quantities of oxygen and heat.

STORAGE & DISPOSAL
DO NOT CONTAMINATE WATER, FOOD OR FEED BY STORAGE AND DISPOSAL.

STORAGE:
Store this product in a cool, dry area, away from direct sunlight and heat to avoid deterioration and in a vented container to avoid any explosion hazard. Keep this product in a tightly closed container when not in use. In case of spill, flood the area with large quantities of water. Product or rinsates that cannot be used must be diluted with water before disposal in a sanitary sewer.

PESTICIDE DISPOSAL:
Pesticide wastes are acutely hazardous. Improper disposal of excess pesticide, spray mixture or rinsate is a violation of Federal Law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative of the nearest EPA Regional Office or the National Institute for Occupational Safety and Health.

CONTAINER HANDLING AND DISPOSAL:
Non-refillable container. Do not reuse or refill this container. Offer for recycling if available. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip the container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the residue into application equipment or onto a tank or store residue for later use or disposal. Repeat this procedure two more times. Then, after further recycling or reconditioning, if appropriate for purification and disposal in a sanitary landfill or by incineration.

741083/5302/1014

Oxy-Pak™

Read all labels for directions for use, first aid and precautionary statements.

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Sterilant

NET CONTENTS: 189 L (50 US GAL)

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PRINTER NOTES: Dieline Layer in this Document when needed.
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KEEP OUT OF REACH OF CHILDREN

DANGER

ENVIRONMENTAL HAZARDS
This product is toxic to birds, fish and aquatic invertebrates. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

DIRECTIONS FOR USE
It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

COMMERCIAL STERILIZATION
Oxy-Pak can be used to achieve commercial sterility of food-packaging materials and food processing equipment.

COMMERCIAL STERILIZATION OF FOOD PACKAGING MATERIALS
Commercially sterilize food packaging materials with undiluted Oxy-Pak. Apply Oxy-Pak by immersion, coarse spray, mist or circulation techniques, as appropriate, to food packaging material. Surfaces must be exposed to Oxy-Pak for a period of 20 seconds at 75°C. This product, when used per label directions, is effective against Bacillus subtilis and Clostridium sporogenes. Oxy-Pak may be used to sterilize containers for aseptic food packaging of low acid foods that has a schedule process accepted by FDA. The aseptic food processing operation must comply with all applicable FDA regulations, including, but not limited to 21 CFR parts 108, 110, and 113 and/or 114. Use in an aseptic food processing operation includes testing required for the process validation.

COMMERCIAL STERILIZATION OF MANUFACTURING FILLING AND PACKAGING EQUIPMENT FOR FOOD PROCESSING
Prior to use of this product, remove gross soil particles from equipment surfaces, thoroughly clean surfaces, and follow with a potable water rinse. Commercially sterilize pre-cleaned manufacturing, filling and packaging equipment with undiluted Oxy-Pak by immersion, coarse spray or circulation techniques as appropriate. Surfaces must be exposed to Oxy-Pak at a temperature of 75°C for 20 seconds, unless a longer time is specified by the governing food processing authority. This product, when used per label directions, is effective against Bacillus subtilis and Clostridium sporogenes.

This product may be used for Aseptic Packaging of Low Acid Foods that has a scheduled process by FDA. The aseptic food processing operations must comply with all applicable FDA regulations, including, but not limited to 21 CFR parts 108, 110, 113 and/or 114. Use in an aseptic food processing operation includes testing required for the process validation.

This product is not for use as a sterilant on medical devices.

CLEANER ADDITIVE COMPATIBLE WITH ALKALINE DETERGENTS USED FOR CLEANING FOOD PROCESSING EQUIPMENT: Oxy-Pak can also be used as a cleaner additive compatible with alkaline detergents to aid in the removal of soils. Remove gross filth then use 0.25-1.5% v/v in detergent use solution (0.32 - 1.92 oz. per gallon of detergent use solution). All hard non-porous food contact surfaces treated with this solution must be rinsed thoroughly with a potable water rinse followed by sanitizing with an approved food contact surface sanitizer.

CLEANER ADDITIVE COMPATIBLE WITH ACID DETERGENTS USED FOR CLEANING FOOD PROCESSING EQUIPMENT: Oxy-Pak can also be used as a cleaner additive compatible with acidic detergents to aid in the removal of soils. Remove gross filth then use 0.25-1.5% v/v in detergent use solution (0.32 - 1.92 oz. per gallon of detergent use solution). All hard non-porous food contact surfaces treated with this solution must be rinsed thoroughly with a potable water rinse followed by sanitizing with an approved food contact surface sanitizer.

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